

GENERAL SERVICE	
Minor Test Fire	\$10.00
Quick Charge	\$20.00
Gunsmith Tech Time	\$20.00
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Precision scope mounting (level optic and Torque to factory specs, includes bore sight)	\$75.00
Professional Sight in on the range 25 yard (AMMO IS NOT INCLUDED)	\$55.00
Professional Sight long range 100 yards (AMMO IS NOT INCLUDED)	\$150.00
Professional Sight long range 200 yards (AMMO IS NOT INCLUDED)	\$200.00
Professional Sight long range 300 yards (AMMO IS NOT INCLUDED)	\$250.00
Recoil pad installation (parts not included, hrly for any stock modification)	\$65.00
Labor one hour	\$70.00
Machine Labor one hour	\$95.00
Rifle Break in on Request	\$350.00
Remove stuck round (starting at)	\$40.00
<i>Quick Clean</i>	
Most Revolvers and Semi auto Handguns	\$45.00
Long guns	\$55.00
Double Barrels	\$60.00
<i>Detailed Cleaning & Inspection</i>	
DC&I Most Revolvers and Semi auto Handguns	\$75.00
DC&I Long Guns	\$85.00
DC&I Double Barrel	\$95.00
<i>Diagnostics and Repairs</i>	
Because repairs can range in time and cost, those will be quoted at an hourly rate of \$70 This price includes ammo and test fire for up 5 rounds of common calibers	
Most Revolvers and Semi auto Handguns	\$95.00
Long guns	\$105.00
Double Barrels	\$115.00

AR-15	
General Service	
Complete disassembly, clean, safety check, oil and reassemble	\$85.00
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Install crush washer brake	\$40.00
Install and time brake	\$50.00
Remove old Brake	\$35.00
Assembly Services	
Install trigger (cleaning may be additional)	\$45.00
Completely assemble a lower from parts kit	\$70.00
Completely assemble a upper from parts kit (additional charges may apply)	\$80.00
Complete assemble (from Parts)	\$125.00
Maintenance Rebuild (new control springs, buffer spring and gas rings included)	\$150.00
Install Barrel (stripped upper, otherwise use Complete upper price)	\$45.00
Random accessories (minimum charge)	\$35.00
Install accessory handrail, forend, or free float tubes, many variations. upcharges may be applied	\$50.00
Machine Services	
Open Gas port for reliability	\$65.00
Permanently attach muzzle break (includes touch up on finish)	\$85.00
Open ejection port for large Caliber (.50 Beowulf .458 socom...)	\$80.00
Cut and Crown Barrel 22"+	\$105.00
Cut and Crown Barrel under 22"	\$140.00
Thread end of barrel for muzzle brake, or Suppressor (1/2x28, 9/16x24, 5/8x24) (Starting at) (additional tare down costs may incur to gain access to barrel for threading)	
Thread end of barrel 22"+	\$150.00
Thread end of barrel under 22"	\$190.00
Cut crown and thread barrel 22"+	\$185.00
Cut crown and thread barrel under 22"	\$225.00

Rifle	
General Services	
Quick clean Long Gun	\$55.00
DC&I Long Gun	\$85.00
Clean Double Rifles & Drillings (starting at)	\$150.00
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Precision scope mounting (level optic and Torque to factory specs, includes bore sight)	\$75.00
Professional Sight in on the range up to 25 yards (AMMO IS NOT INCLUDED)	\$55.00
Professional Sight in on the range up to 100 yards (AMMO IS NOT INCLUDED)	\$150.00
Professional Sight in on the range up to 200 yards (AMMO IS NOT INCLUDED)	\$200.00
Professional Sight in on the range up to 300 yards (AMMO IS NOT INCLUDED)	\$250.00
Lap Barrel (run lapping compound down rifling to break off any burrs on a fresh barrel)(disassembly may be additional)	\$65.00
Lap Bolt lugs (insures full contact on locking lugs. may adjust headspace)	\$65.00
Install pre threaded and chambered barrel (not including polishing and possible fitting)	\$85.00
Machine Services	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Dovetail for open sights (per cut) (hourly)	\$75.00
Barrel removal (additional charges may apply)	\$55.00
Barrel removal and install (starting at)	\$90.00
Install tactical bolt knob (parts not included)	\$75.00
Cut and Crown Barrel 22"+	\$105.00
Cut and Crown Barrel under 22"	\$140.00
Thread end of barrel for muzzle brake, or Suppressor (1/2x28, 9/16x24, 5/8x24) (Starting at) (additional tare down costs may incur to gain access to barrel for threading)	
Thread end of barrel 22"+	\$150.00
Thread end of barrel under 22"	\$190.00
Cut crown and thread barrel 22"+	\$185.00

Cut crown and thread barrel under 22"	\$225.00
Chamber Savage rifles (bolt, extractor & feeding work additional) (may require barrel removal, reamer) Crowning and threading is additional	\$220.00
Chamber most rifles (bolt, extractor & feeding work additional) (may require barrel removal, reamer) Crowning and threading is additional	\$280.00
Semi-auto Rifles (Garand/FAL) (install time and chamber) (starting at)	\$300.00
Upcharge uncommon calibers (starting at) \$50.00	
Stock Services	
Recoil pad installation (parts not included, hourly for any stock modification)	\$65.00
Install Sling Swivel (synthetic may require epoxy)	\$35.00
Install Sling Swivel Pair (synthetic may require epoxy)	\$55.00
Adjustable LOP (parts additional)	\$150.00
Adjustable Comb hardware install	\$240.00
Install recoil Reducer (starting at)	\$95.00
-Inletting-	
Inlet for after market bottom metal (starting at)	\$85
Stock Inletting chamber area of barrel (starting at)	\$140.00
Stock Inletting Open Barrel Channel (starting at)	\$210
Fit and bed semi complete stock (starting at)	\$320.00
-Glass Bedding-	
(DCOA or \$45 clean and tare down required)	
Recoil Lug	\$80.00
Bottom Metal	\$120.00
Install aluminum pillars and glass bed	\$160.00
Entire Action - Lug TO Tang	\$185.00
Entire action and bottom metal	\$260.00
Glass bed full length (entire action, brl channel) (starting at)	\$300.00
Glass bed full length and Bottom Metal (entire action, bottom metal, brl channel) (starting at)	\$380.00
-Stock Repairs-	
Minor Damage (starting at) (starting at) (stock refinish is additional)	\$70.00
Heel, Butt or Toe Broken/Cracked (starting at) (stock refinish is additional)	\$140.00

Tang or Comb broken/Cracked (starting at) (stock refinish is additional)	\$210.00
-Stock Refinish-	
Satin	
Hunters Finish (additional charge for complex stocks may apply)	\$250.00
Master Finish (Pores filled) (additional charge for complex stocks may apply)	\$350.00
Gloss	
Hunters Finish (additional charge for complex stocks may apply)	\$380.00
Master Finish (Pores filled) (additional charge for complex stocks may apply)	\$480.00

Shotgun	
<i>General Services</i>	
Long guns	\$55.00
Double Barrels	\$60.00
Clean long guns	\$85.00
Cleaning Doubles & O/U's Barrels	\$95.00
Install accessories (heat shields, side saddles, furniture) (starting at)	\$55.00
Cut Barrel and crown	\$90.00
Cut Double, crown, and fill gap	\$150.00
Trigger work (parts not included) (starting at)	\$65.00
<i>Machine Services</i>	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Drill and tap for sight bead (one)	\$45.00
Drill and tap for sight beads (two, same set up)	\$60.00
Install Ghost ring	\$125.00
<i>Stock Services</i>	
Cut new LOP (requires new Recoil Pad and install)	\$50.00
Recoil pad installation (parts not included, hourly for any stock modification)	\$65.00
Install Sling Swivel (synthetic may require epoxy)	\$35.00
Install Sling Swivel Pair (synthetic may require epoxy)	\$55.00
Adjustable LOP (parts additional)	\$150.00
Adjustable Comb hardware install	\$240.00
Install recoil Reducer (starting at)	\$95.00
<i>-Inletting-</i>	
Inlet for Stock Tang (starting at)	\$90
Inlet for Foreend contacting barrel (starting at) (refinish extra)	\$90.00
Inlett Foreend to slide over mag tube or pump (starting at)	\$140
<i>-Stock Repairs-</i>	
Minor Damage (starting at) (starting at) (stock refinish is additional)	\$70.00
Heel, Butt or Toe Broken/Cracked (starting at) (stock refinish is additional)	\$140.00
Tang or Comb broken/Cracked (starting at) (stock refinish is additional)	\$210.00

-Stock Refinish-	
Satin	
Hunters Finish (additional charge for complex stocks may apply)	\$250.00
Master Finish (Pores filled) (additional charge for complex stocks may apply)	\$350.00
Gloss	
Hunters Finish (additional charge for complex stocks may apply)	\$380.00
Master Finish (Pores filled) (additional charge for complex stocks may apply)	\$480.00

Revolver	
<i>General Services</i>	
Quick Clean Revolvers	\$45.00
DC&I Revolvers	\$75.00
Polish Chambers (starting at)	\$70.00
Chamfer Chambers (starting at)	\$100.00
Cut for moon clip (need moon clip for HS)	\$140.00
Timing Repair (Starting at)	\$160.00
Front Sight Install	\$70.00
Revolver action job / clean and smooth action (spring kits and parts additional)	\$140.00
Smith&Wesson J,K,L,N frames and Ruger GP100, SP101 Rebarrel most revolvers (remove old barrel, install factory barrel)	\$180.00
Conceal Carry Package (Parts not included) Trigger job, Action Polish Trigger contour, Hammer bobbed and contoured,	\$240.00
<i>Machine Services</i>	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Porting 3x3	\$150.00
<i>Accuracy Services</i>	
Forcing Cone	\$80.00
Oversize Cylinder Stop	\$80.00
Oversize Hand	\$80.00
Recrown most Revolvers	\$90.00
<i>Single Action Services</i>	
Cowboy Action Tune (parts not included)	\$280.00
Oversize cylinder/base Pin	\$55.00
Oversize Hand	\$80.00
Recrown most Revolvers	\$90.00
Half cock hammer trigger kit (parts not included)	\$150.00
Free Spin Pawl	\$50.00

Pistol	
<i>General Services</i>	
Quick Clean Pistol	\$45.00
DC&I Pistol	\$75.00
Install sights of any kind on most pistols, when milling is not required (sights additional)	\$60.00
Polish feed ramp, starting at	\$40.00
Install and Tune minor Spring kit	\$65.00
Install and tune most drop in Trigger Kits	\$80.00
Install Aftermark Gunsmith Fit barrel (starting at)	\$75.00
Carry Bevel (finish is additional)	\$0.00
<i>Machine Services</i>	
Mill cocking serrations in the front of the slide, refinishing additional (Starting at)	\$150.00
M&P Sinister Front Serrations	\$200.00
Red Dot Slide Mount (Burris, Holosun, RMR, Vortex)	\$220.00
<i>Polymer Services</i>	
<i>-Gripwork-</i>	
Finger Groove Removal	\$50.00
High Cut	\$50.00
Support Notch	\$50.00
Triple Threat Finger Groove Removal, High Cut, and support notch	\$120.00
Beavertail Glock upgrade	\$100.00
Grip Reduction (removes hump of the backstrap on Glocks and other common pistols)	\$160.00
<i>-Stippling-</i>	
Stipple Frame - Standard	\$180.00
Stipple Frame - Light (front and back strap like on M&P Shields)	\$140.00
Accelerator Pads (Shelved relief finger rests)	\$75.00

1911 Services	
General Services	
Drop in Part install	
-Little to No Fitting-	
Mainspring Housing	\$45.00
Mag Release	\$45.00
Stake on Front sight (does not include sight)	\$60.00
Drop in Thumb Safety Fitting (fit block to sear)	\$60.00
Drop in Thumb Ambi Safety Fitting (fit block to sear) (Grip modification starting at \$35)	\$70.00
Drop in Grip Safety Fit (Fit Block to trigger) (no major frame modification)	\$80.00
Drop in Grip Safety Fit with Frame Modification (Fit Block to trigger and Frame to grip safety) (requires refinishing which is not included) (starting at)	\$165.00
Drop in Bushing (Fit Block to trigger) (no major frame modification)	
Drop in Fit Slide to Frame	\$140.00
Drop in Fit Bushing to current barrel and slide	\$35.00
Drop in Fit Compensator Bushing to current barrel and slide	\$70.00
Drop in Fit Match Barrel Hood	\$70.00
Drop in Fit Match Barrel hood and Lugs	\$105.00
Drop in Fit barrel lower lugs	\$65.00
Drop in Fit barrel and bushing to slide and frame (requires purchase of barrel, barrel link, and pin)	\$200.00
-Minor Tuning-	
Extractor Tune (aids in seeding and capturing of round)	\$45.00
Feed Ramp Polish (aids in feeding)	\$70.00
Trigger work	
-Little to no polish or fitting-	
Install drop in, Hammer, Trigger, Sear, Disconnecter (starting at \$60, \$30 for each additional part)(no tuning of spring)	\$60.00
-Polish and minor fitting-	
Trigger work (Minor tuning of spring and internal clean up)	\$140.00
Trigger work Series 80 (Minor tuning of spring and internal clean up)	\$160.00
Precision Part Fitting	
-Perfect Fit Blend-	
Mainspring Housing	\$85.00

Mag Release	\$70.00
Thumb Safety Fit and Blend	\$150.00
Ambi Safety fit and blend (grip modification additional)	\$200.00
Grip Safety (Beavertail) Fit and Blend	\$275.00
Dehorn Frame and Slide (starting at)	\$300.00
Blend and Tune Extractor	\$105.00
-Major Tuning-	
Extractor Tune (aids in seeding and capturing of round)	\$45.00
Cut Ejection port Flare	\$70.00
Recut Feedramp and Throat	\$120.00
Bevel and polish mag well	\$120.00
-Accuracy and Barrel work-	
Fit Slide to Frame	\$210.00
Fit Match Bushing to current barrel and slide	\$70.00
Fit Compensator Bushing to current barrel and slide	\$100.00
Fit Match Barrel Hood	\$120.00
Fit Match Barrel hood and Lugs (center Strike)	\$190.00
Fit match barrel lower lugs	\$95.00
Fit match barrel and bushing to slide and frame (requires purchase of barrel, barrel link, and pin)	\$350.00
45 degree crown on barrel and flush cut	\$100.00
45 degree crown on barrel and Bushing	\$140.00
-Trigger and Hammer Work-	
(Parts not included unless specified different)	
Fit match Hammer	\$75.00
Fit match trigger	\$75.00
Fit match Sear	\$75.00
Match Trigger Work (Polish internals, set angles, Tune spring) (quality of trigger pull and engagement is limited by quality of parts)	\$210.00
Match Trigger Work Series 80 (Polish internals, set angles, Tune spring) (quality of trigger pull and engagement is limited by quality of parts)	\$245.00
Saddle River Gunslinger Trigger Job	\$360.00
(Polish internals, set angles, and we Set the weight for Target or Self defense) Replaces Internals with: Wilson Combat Bullet Proof -Sear -Hammer -Disconnecter Grieder Precision Trigger, Colt Spring	

Machine Services	
Slide Modifications	
Mill slide for low profile rear sight	\$140.00
Mill slide for front dovetail sight	\$60.00
Install stake on front sight, does not include sight	\$60.00
Serrate rear of slide (includes extractor) to 40 lines per inch (refinishing may be additional)	\$95.00
Lower and flare ejection port	\$110.00
Flat top slide	\$95.00
Tri Top Slide	\$210.00
Serrate top of slide, lines only	\$120.00
Serrate top of slide, front arrowhead pattern	\$165.00
Serrate top of slide, front and rear arrowhead pattern	\$210.00
Mill cocking serrations in the front of the slide, refinishing additional (4 on each side)	\$150.00
Ball cuts on slide (flush with frame)	\$210.00
French cuts on slide	\$180.00
Carry cuts on front of slide (removes front cocking serrations)	\$150.00
Heavy slide chamfer	\$125.00
Remove slide engraving (serrations may need to be re cut) (starting at)	\$210.00
Cut slide vents (may require refinishing and modification of bushing)	
2x2	\$120.00
3x3	\$160.00
Frame Modifications	
Front strap checker 20 LPI	\$220.00
Front strap checker 25 LPI	\$280.00
Recessed Takedown pin hole and re shaped pin	\$70.00
Bobtail contour, starting at (additional refinishing required)	\$90.00
Bobtail conversion, most common (additional refinishing required)	\$140.00

Metal Finish	
(An up-charge at a rate of \$80/hr will be assessed, depending on condition)	
<i>Hot Blue Matte Finish</i>	
Heavy aluminum oxide bead blast finish	Starting at
Most Long guns (Rifle/Shotgun)	\$350.00
Most Handguns	\$315.00
Most Revolvers	\$340.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$390.00
Over Unders and Side by Sides with Silver Solder ribs	\$420.00
<i>Hot Blue Satin Finish</i>	
Fine Glass bead blast finish	Starting at
Most Long guns (Rifle/Shotgun)	\$380.00
Most Handguns	\$345.00
Most Revolvers	\$370.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$420.00
Over Unders and Side by Sides with Silver Solder ribs	\$440.00
<i>Hot Blue Polish Finish</i>	
400 finish	Starting at
Most Long guns (Rifle/Shotgun)	\$560.00
Most Handguns	\$510.00
Most Revolvers	\$535.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$625.00
Over Unders and Side by Sides with Silver Solder ribs	\$650.00
<i>Parkerizing</i>	
Magnesium Phosphate parkerizing, matte gray finish	Starting at
Most Long guns (Rifle/Shotgun)	\$325.00
Most Handguns	\$300.00
Most Revolvers	\$330.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$380.00
Over Unders and Side by Sides with Silver Solder ribs	\$385.00
<i>Master Parkerizing</i>	
Firearms is polished to 400 and blaster then parkerized	Starting at
Most Long guns (Rifle/Shotgun)	\$510.00

Most Handguns	\$490.00
Most Revolvers	\$500.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$550.00
Over Unders and Side by Sides with Silver Solder ribs	\$560.00

Cerakote	
<i>Firearms</i>	
Most long guns (Rifle/Shotgun) (stock at \$100) (Fire controls not included)	\$320.00
Most Handguns (Fire controls not included)	\$280.00
Pistol (Slide or Frame) (Fire controls not included)	\$160.00
Most Revolvers (Fire controls not included)	\$310.00
AR-15, M1, SKS, AK-47, FN-FAL style rifles (Fire controls not included)	\$360.00
AR (Upper or Lower) (Fire controls not included)	\$160.00
<i>Accessories</i>	
Individual small parts / Fire Controls (additional \$15 if this color is different)	\$65.00
Stocks (standard or two piece stocks)(\$60 off if we are cerakoting Metal)	\$160.00
Standard Optics and Red Dots	\$200.00
Most Rings or bases	\$70.00
Rings and Base	\$130.00
Rings, Base, and Optic	\$320.00
Flash Lights	\$160.00
Forend Rails	\$140.00
Yeti Cups (tumbler cups)	\$60.00
Grips and Magazines	\$55.00
<i>Additional Costs</i>	
Additional Color (\$30 for first color added, \$15 for each additional after that)	\$30.00
Free Hand Camo or Distressing	\$45.00
Simple Stencil (Punisher Logo, Simple Flag, exct) (1 additional colors included)	\$80.00
Camo Stencil (BDU, tiger stripe, exct) (2 Additional colors included) (\$20 for each additional color)	\$150.00
Unique Stencil (Kryptek, Multicam Woodgrain, exct) (3 Additional colors included) (\$20 for each additional color)	\$200.00
Color Matching	\$45.00
Rattle Can Removal	\$45.00